



# ULTRAMAX<sup>®</sup>

## PRE-CATALYZED QUICK DRYING WW VINYL SEALER 1C-380

### Features

- Extremely Quick Drying
- Exceeds KCMA Standards
- Barrier Against Moisture
- Water White Clarity
- Resists Cold Checking
- Ready To Spray Viscosity
- Helps Control Fisheyes

### General Description

Lenmar<sup>®</sup> UltraMax<sup>®</sup> 1C-380 high performance, pre-catalyzed vinyl modified sealer is a quick drying, water white sanding sealer. This vinyl sealer is exceptionally fast drying. 1C-380 is an excellent foundation for Lenmar<sup>®</sup> topcoats and will act as a barrier against moisture. 1C-380 has excellent penetration and adhesion into properly prepared interior wood surfaces, is fast drying, water white and is ready-to-spray. Use UltraMax<sup>®</sup> 1C-380 with confidence under any of Lenmar<sup>®</sup> Ultra Unilaq<sup>®</sup> CAB Acrylic Lacquers, UltraLaq<sup>®</sup> Precatalyzed Lacquers or MegaVar<sup>®</sup> Conversion Varnishes.

### Recommended For

Kitchen Cabinetry, Bathroom Vanities, Furniture, Displays, Window & Door Trim, Antique Restoration, Any Interior Wood Surface

### Limitations

- Entire system should not exceed 5 mils dry.
- Not for use on floors.

### Product Information

<p><b>Colors — Standard:</b> Clear</p> <p><b>— Tint Bases:</b> N/A</p> <p><b>— Special Colors:</b> N/A</p> <p><b>Certification &amp; Qualifications:</b> The products supported by this data sheet contain a maximum of 680 grams per liter VOC /VOS (5.7 lbs/gal.) excluding water and exempt solvents. *Thinning this material may result in increasing the VOC levels of this product. Refer to your local regulations before thinning.</p> <table border="1" style="width: 100%;"> <thead> <tr> <th>VOC REGION</th> <th>COMPLIANT</th> </tr> </thead> <tbody> <tr> <td>FEDERAL</td> <td>YES</td> </tr> <tr> <td>OTC</td> <td>NO</td> </tr> <tr> <td>OTCII</td> <td>NO</td> </tr> <tr> <td>CARB</td> <td>NO</td> </tr> <tr> <td>CARB07</td> <td>NO</td> </tr> <tr> <td>UTAH</td> <td>NO</td> </tr> <tr> <td>AZMC</td> <td>YES</td> </tr> <tr> <td>SCAQMD</td> <td>NO</td> </tr> </tbody> </table> <p><b>Technical Assistance:</b> Available through your local authorized independent Lenmar dealer. For the location of the dealer nearest you, call 1-877-299-3600 or visit <a href="http://www.lenmar-coatings.com">www.lenmar-coatings.com</a></p>	VOC REGION	COMPLIANT	FEDERAL	YES	OTC	NO	OTCII	NO	CARB	NO	CARB07	NO	UTAH	NO	AZMC	YES	SCAQMD	NO	<table border="1" style="width: 100%;"> <thead> <tr> <th colspan="2">Technical Data</th> <th>Clear</th> </tr> </thead> <tbody> <tr> <td>Vehicle Type</td> <td colspan="2">Vinyl / Urea / Nitrocellulose</td> </tr> <tr> <td>Pigment Type</td> <td colspan="2">N/A</td> </tr> <tr> <td>Weight Solids</td> <td colspan="2">26% ± 1.0%</td> </tr> <tr> <td>Volume Solids</td> <td colspan="2">20% ± 1.0%</td> </tr> <tr> <td>Coverage per Gallon at 1 mil DFT</td> <td colspan="2">321 – 325 sq. ft.</td> </tr> <tr> <td>Recommended Film Thickness</td> <td>– Wet</td> <td>3 – 5 mils</td> </tr> <tr> <td></td> <td>– Dry</td> <td>0.6 – 1 mils</td> </tr> <tr> <td colspan="3">Coverage calculation does not include spray loss or equipment inefficiency. Also allow for wood species, surface preparation, surface defects and porosity of substrate to affect spread rates.</td> </tr> <tr> <td>Dry Time @ 75 °F (23.8 °C) @ 50% RH</td> <td>– To Sand</td> <td>15 - 30 Minutes</td> </tr> <tr> <td></td> <td>– To Recoat</td> <td>30 Minutes</td> </tr> <tr> <td colspan="3">High humidity and cool temperatures will result in longer dry and recoat times.</td> </tr> <tr> <td>Dries By</td> <td colspan="2">Evaporation</td> </tr> <tr> <td>Viscosity</td> <td colspan="2">20 – 25 Seconds (#2 Zahn EZ)</td> </tr> <tr> <td>Flash Point</td> <td colspan="2">24 °F (-4.4 °C)</td> </tr> <tr> <td>Gloss / Sheen</td> <td colspan="2">N/A</td> </tr> <tr> <td>Surface Temperature at Application</td> <td>– Min.</td> <td>68 °F</td> </tr> <tr> <td></td> <td>– Max.</td> <td>90 °F</td> </tr> <tr> <td>Thin With</td> <td colspan="2">Not Required</td> </tr> <tr> <td>Clean Up Thinner</td> <td colspan="2">1A-406 or 1A-519 Lacquer Thinner</td> </tr> <tr> <td>Weight Per Gallon</td> <td colspan="2">7.4 – 7.8 lbs.</td> </tr> <tr> <td>Storage Temperature</td> <td>– Min.</td> <td>50 °F</td> </tr> <tr> <td></td> <td>– Max.</td> <td>90 °F</td> </tr> <tr> <td colspan="3" style="text-align: center;"><b>Volatile Organic Compounds (VOC)</b></td> </tr> <tr> <td></td> <td>647 Grams/Liter</td> <td>5.4 Lbs./Gallon</td> </tr> </tbody> </table>	Technical Data		Clear	Vehicle Type	Vinyl / Urea / Nitrocellulose		Pigment Type	N/A		Weight Solids	26% ± 1.0%		Volume Solids	20% ± 1.0%		Coverage per Gallon at 1 mil DFT	321 – 325 sq. ft.		Recommended Film Thickness	– Wet	3 – 5 mils		– Dry	0.6 – 1 mils	Coverage calculation does not include spray loss or equipment inefficiency. Also allow for wood species, surface preparation, surface defects and porosity of substrate to affect spread rates.			Dry Time @ 75 °F (23.8 °C) @ 50% RH	– To Sand	15 - 30 Minutes		– To Recoat	30 Minutes	High humidity and cool temperatures will result in longer dry and recoat times.			Dries By	Evaporation		Viscosity	20 – 25 Seconds (#2 Zahn EZ)		Flash Point	24 °F (-4.4 °C)		Gloss / Sheen	N/A		Surface Temperature at Application	– Min.	68 °F		– Max.	90 °F	Thin With	Not Required		Clean Up Thinner	1A-406 or 1A-519 Lacquer Thinner		Weight Per Gallon	7.4 – 7.8 lbs.		Storage Temperature	– Min.	50 °F		– Max.	90 °F	<b>Volatile Organic Compounds (VOC)</b>				647 Grams/Liter	5.4 Lbs./Gallon
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May, 2022

## UltraMax® Precatalyzed QD WW Vinyl Sealer 1C-380

**WARNING!** If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### Application

**ENTIRE SYSTEM SHOULD NOT EXCEED MORE THAN 5 MILS DRY. LENMAR® PRODUCTS ARE DESIGNED FOR INTERIOR USE, BY SPRAY APPLICATION ONLY.**

Over properly prepared interior wood surfaces, apply one full coat of UltraMax® 1C-380, let dry, then sand. Topcoat with two coats of the selected sheen from one of Lenmar® Ultra Unilaq® CAB acrylic lacquers UltraLaq® precatalyzed lacquers, or MegaVar® conversion varnishes. Apply topcoats in accordance with the label and Product Data Sheet recommendations.

**ENTIRE SYSTEM SHOULD NOT EXCEED 5 MILS DRY.**

### Specifications

Moisture content of wood should be no higher than 9%. Wood must be free of surface contaminants. Final Sand wood with 120 or 150 grit sandpaper, depending upon species, and remove all dust. Mix 1C-380 thoroughly before use, and apply finish by spray application only. No reduction is required. However, 1C-380 may be reduced or retarded with Acetone, T-Butyl Acetate, 1A-406 or 1A-114, if necessary, for specific application conditions. Do not reduce if doing so would violate any VOC regulations. Check with equipment manufacturer for suitable settings to achieve proper atomization. Apply 3-4 wet mils, allow to dry, then sand with 320 grit, non-stearated, silicon carbide sandpaper. Continue with finishing system using desired topcoats, scuff-sanding between all coats. Read label and SDS for additional information and warnings.

### Clean up

Clean with Lenmar® 1A-406 or 1A-519 Lacquer Thinner.

### Environmental Health & Safety Information

#### DANGER!

Causes skin irritation

Causes serious eye damage

May cause cancer

Suspected of damaging fertility or the unborn child

May cause drowsiness or dizziness

May cause damage to organs through prolonged or repeated exposure

May be fatal if swallowed and enters airways

Highly flammable liquid and vapor

**Prevention:** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wash face, hands and any exposed skin thoroughly after handling. Do not breathe dust/fume/gas/mist/vapors/spray. Use only outdoors or in a well-ventilated area. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep cool.

**Response:** IF exposed or concerned: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. If skin irritation occurs: Get medical advice/attention. IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. Do NOT induce vomiting. In case of fire: Use CO2, dry chemical, or foam for extinction.

**Storage:** Store locked up. Store in a well-ventilated place. Keep container tightly closed.

**Disposal:** Dispose of contents/container to an approved waste disposal plant.



**WARNING:** Cancer and Reproductive Harm—  
[www.P65warnings.ca.gov](http://www.P65warnings.ca.gov)

**FOR WOOD SUBSTRATES ONLY  
FOR INTERIOR USE ONLY**

**KEEP OUT OF REACH OF CHILDREN  
INTENDED FOR PROFESSIONAL USE ONLY**

This product is intended for Shop or OEM applications. This product may also be compliant under Architectural and Industrial Maintenance regulations in some jurisdictions for field application to stationary structures. Check local regulations.

**READ ALL DIRECTIONS BEFORE USE.  
UNDERSTAND ALL DANGERS WITH THIS  
PRODUCT PRIOR TO USE.**

**Refer to Safety Data Sheet for additional  
health and safety information.**